



# Building product declaration 2015

according to BPD associations' standardised format eBVD2015

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iw25dB; R'w25dB; Klämfria dörrar Oklassad; EI30; E30; Pendeldörrar Oklassad

## 1. BASIC DATA

### Document data

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Changes relates to:

HDF information into section 4.

**Massivdörr L/LO Yta Laminat: Oklassad; EI30; E30; EI30/R'w25dB; E30/R'w25dB; R'w25dB; Klämfria dörrar Oklassad; EI30; E30; Pendeldörrar Oklassad**

Article name:

Massivdörr L/LO Yta Laminat: Oklassad; EI30; E30; EI30/R'w25dB; E30/R'w25dB; R'w25dB; Klämfria dörrar Oklassad; EI30; E30; Pendeldörrar Oklassad

### Article No/ID concept

Article identity: E

ModelType1100, ModelType1101, ProductGroup0221, ProductGroup0225, S2=EI30, S5=EI30/R'w25dB, SB=E30/R'w25dB, SBL=R'w25dB, SF=E30

### Product group/Product group classification

Product group system	Product group id
BK04	04005

Article description:

Special interior doors with fire and sound class.

Declarations of performance:

No

Declaration of performance number:

Other information:

### JELD-WEN Sverige AB

Company name:

JELD-WEN Sverige AB

Organisation number:

556043-2337

Address:

Fabriksgaten 38

Contact person:

Pille Alder

E-mail:

Telephone:

PAlder@jeldwen.com

+372 5232497

VAT number:

SE556043233701

Website:

http://www.swedoor.se

GLN:

DUNS:

55043-2337

### Environmental certification system

BREEAM

BREEAM-SE

LEED 2009

LEED version 4

Miljöbyggnad (Swedish certifica

## 2. SUSTAINABILITY WORK

### Company's certification

ISO 9001

ISO 14001

Other:

FSC NC-COC-012342: PFSC NC-PEFC/COC-000018

### Policies and guidelines

The company has a code of conduct/policy/guidelines for dealing with social responsibility in the supplier chain, including produces for ensuring the requirements

This is third-party audited

If yes, which if the following guidelines have you affiliated to or management system you have implemented

UN guiding principles for companies and human rights

ILO's eight core conventions

OECD Guidelines for Multinational Enterprises

UN Global Compact

ISO 26000

Other policy guidelines

### Management system

If you have a management system for corporate social responsibility, what out of the following is included in the work?

Mapping

Risk analysis

Action plan

Monitoring

Sustainability reporting guidelines:

## 3. DECLARATION OF CONTENTS

### Chemical content

Enter chemical content for the whole article. The concentration is calculated at component level according to the principle of "once an article always an article".

Is there a safety data sheet for the article?

Is there classification of the article?

Not applicable

Enter which version of the candidate list has been used (Year, month, day)

2016-06-10

The article is covered by the RoHS Directive:

No

Enter how large a proportion of the material content has been declared [%]:

100

If the article contains nanomaterials deliberately added to obtain a particular function, enter these here:

Is the article registered in Basta?

No

Other information:

Not applicable

For complex products, the concentration of included substances has been calculated at:

whole construction product

Enter the weight of the article:

Enter the proportion of volatile organic substances [g/litre], applies only to sealants, paints, varnishes and adhesives:

## Article and/or sub-components

**Phase** Mounted

**Component** Adhesive **Weight% of product** <1.9288

### Comment

Material	Substance	Concentration interval (%)	EG/CAS/Alternative designation	Candidate list	Phasing-out substance
2-component glue	Aluminium sulphate	<0.01	10043-01-3	<input type="checkbox"/>	<input type="checkbox"/>
2-component glue	Ammonium chloride	<0.01	12125-02-9	<input type="checkbox"/>	<input type="checkbox"/>
2-component glue	Ethane-1,2-diol	<0.048	107-21-1	<input type="checkbox"/>	<input type="checkbox"/>
2-component glue	Formaldehyde	<0.0032	50-00-0	<input type="checkbox"/>	<input type="checkbox"/>
Hotmelt glue	EVA	<1	24937-78-8	<input type="checkbox"/>	<input type="checkbox"/>

### CAS

### H-phrase

### Exposure

10043-01-3	H318 - Eye Dam. 1
12125-02-9	H302 - Acute Tox. 4
12125-02-9	H319 - Eye Irrit. 2
107-21-1	H302 - Acute Tox. 4
50-00-0	H301 - Acute Tox. 3
50-00-0	H311 - Acute Tox. 3
50-00-0	H314 - Skin Corr. 1B
50-00-0	H317 - Skin. Sens. 1
50-00-0	H331 - Acute Tox. 3
50-00-0	H341 - Muta. 2
50-00-0	H350 - Carc. 1B

**Component** Edge **Weight% of product**

### Comment

The data provider is solely responsible for data on articles/products that have been registered in the database. The data provider and the Swedish Association of Construction Product Industries cannot be held responsible for correct information incorrectly entered into the database.

Material	Substance	Concentration interval (%)	EG/CAS/Alternative designation	Candidate list	Phasing-out substance
PVC / veneer		<1		<input type="checkbox"/>	<input type="checkbox"/>

Component	Filling	Weight% of product
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**Comment**

Material	Substance	Concentration interval (%)	EG/CAS/Alternative designation	Candidate list	Phasing-out substance
Flaxboard		<48		<input type="checkbox"/>	<input type="checkbox"/>

Component	Fittings	Weight% of product
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**Comment**

Material	Substance	Concentration interval (%)	EG/CAS/Alternative designation	Candidate list	Phasing-out substance
Galvanized Steel		<3		<input type="checkbox"/>	<input type="checkbox"/>
Comment: 0 % of stainless steel.					

Component	Intermediate layer	Weight% of product
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**Comment**

Material	Substance	Concentration interval (%)	EG/CAS/Alternative designation	Candidate list	Phasing-out substance
HDF		<28		<input type="checkbox"/>	<input type="checkbox"/>

Component	Sealing	Weight% of product
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**Comment**

Material	Substance	Concentration interval (%)	EG/CAS/Alternative designation	Candidate list	Phasing-out substance
EPDM		<1		<input type="checkbox"/>	<input type="checkbox"/>
Fire protection strip		<1		<input type="checkbox"/>	<input type="checkbox"/>

Component	Surface cover	Weight% of product
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**Comment**

Material	Substance	Concentration interval (%)	EG/CAS/Alternative designation	Candidate list	Phasing-out substance
Laminate		<3		<input type="checkbox"/>	<input type="checkbox"/>

Component	Wooden frame	Weight% of product
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**Comment**

Material	Substance	Concentration interval (%)	EG/CAS/Alternative designation	Candidate list	Phasing-out substance
Solid wood: Pine		<12		<input type="checkbox"/>	<input type="checkbox"/>

## 4. RAW MATERIALS

### Raw materials

Component	Material	Transport type
Edge	Veneer	
<b>Country of raw material extraction</b>		<b>City of raw material extraction</b>
Germany		n.a.
<b>Country of manufacture/production</b>		<b>City of manufacture/production</b>
Sweden		Bankeryd
<b>Comment</b>		
<b>Component</b>	<b>Material</b>	<b>Transport type</b>
Filling	Flaxboard	
<b>Country of raw material extraction</b>		<b>City of raw material extraction</b>
France		n.a.
<b>Country of manufacture/production</b>		<b>City of manufacture/production</b>
France		Bacqueville en Caux
<b>Comment</b>		
<b>Component</b>	<b>Material</b>	<b>Transport type</b>
Intermediate layer	HDF	
<b>Country of raw material extraction</b>		<b>City of raw material extraction</b>
Poland		n.a.
<b>Country of manufacture/production</b>		<b>City of manufacture/production</b>
Poland		Grajewo
<b>Comment</b>		

Component	Material	Transport type
Surface cover	Laminate	
<b>Country of raw material extraction</b>		<b>City of raw material extraction</b>
France		n.a.
<b>Country of manufacture/production</b>		<b>City of manufacture/production</b>
Sweden		Örebro
<b>Comment</b>		
<hr/>		
Component	Material	Transport type
Surface cover	Laminate	
<b>Country of raw material extraction</b>		<b>City of raw material extraction</b>
Sweden		n.a.
<b>Country of manufacture/production</b>		<b>City of manufacture/production</b>
Sweden		Helsingborg
<b>Comment</b>		
<hr/>		
Component	Material	Transport type
Wooden frames	Solid wood	
<b>Country of raw material extraction</b>		<b>City of raw material extraction</b>
Estonia		n.a.
<b>Country of manufacture/production</b>		<b>City of manufacture/production</b>
Estonia		Suure-Jaani; Aegviidu; Viru-Nigula; Sõmeru; Tallinn; Veinjärve; Rakvere; *
<b>Comment</b>		

### Total recycled material in the article

<input type="checkbox"/>	Is recycled material included in the article?
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## Renewable material

Enter proportion of renewable material in the article (short cycle, less than 10 years):

Enter proportion of renewable material in the article (long cycle, more than 10 years):

Included biobased raw material is tested according to ASTM test method D6866:

Is there supporting documentation for the raw materials for third-party certified system for control of origin, raw material extraction, manufacturing or recycling processes or similar (for example BES 6001:2008, EMS certificate, USGBC Program)? If yes, enter system(s):

E1 certificate for wooden boards.

## Wood raw materials

Wood raw materials are included

Included wood raw material is certified

How large a proportion is certified [%]?

70

What certification system has been used (for example FSC, CSA, SFI with CoC, PEFC)?

FSC

Reference number:

FSC NC-COC-012342

Enter logging country for the wood raw material and that following criteria have been met. Country of logging:

Sweden; Estonia; Germany; France; Poland

Does not contain type of wood or origin in CITES appendix of endangered species

The timber has been logged legally and there is certification for this

## 5. ENVIRONMENTAL IMPACT

### Environmental impact during life cycle of the article, production phase module A1-A3 under EN

Has environmental product declaration been drawn up according to EN 15804 or ISO 14025 for the article?

These product-specific rules, known as PCR, have been applied:

Registration number / ID number for EPD:

Climate impact (GWP100) [kg CO<sub>2</sub>-eq]:

Ozone depletion (ODP) [kg CFC 11-eq]:

Acidification (AP) [kg SO<sub>2</sub>-eq]:

Ground-level ozone (POCP) [kg ethene-eq]:

Eutrophication (EP) [kg (PO<sub>4</sub>)-3-eq]:

Renewable energy [MJ]:

Non-renewable energy [MJ]:

If calculation has been made in Green Guide, enter which rating:

If there is environmental product declaration or other life cycle assessment, describe how the environmental impact of the article is taken into account from a life cycle perspective:

Electricity use:  
Biomass fuel: 23kWh/door  
Electricity 27 kWh/door  
Transportation: 100% truck transport  
Emission: VOC 0,12 kg/door  
Residues:  
Steel code 200140 >95 % recycled  
Cardboard, packing material 150101 >95% recycled  
Plastic material > 95% recycled  
Wooden material > 99% energy recycled

## 6. DISTRIBUTION

### Distribution of finished article

Does the supplier use Retursystem Byggpall?

No

Does the supplier apply any system with multiple-use packaging for the article?

No

Does the supplier take back packaging for the article?

No

Is the supplier affiliated to a system for product responsibility for packaging?

Yes

If yes, which packaging and which system?

FTI

Other information:

Packaging (paperboard, plastic, stretch film and corner protector)



## 7. CONSTRUCTION PHASE

### Construction phase

Does the article make special requirements in storage?

Yes

Specify

Storage in dry area.

Does the article make special requirements for surrounding building products?

No

Specify

Other information:

## 8. USE PHASE

### Use phase

Does the article make requirements for input materials for operation and maintenance?

No

Specify:

Does the article require supply of energy during operation?

No

Specify:

Estimated technical service life for the article:

25 years

Comment:

Is there energy labelling under the Energy Labelling Directive (2010/30/EU) for the article?

No

If yes, enter labelling (G to A, A+, A++, A+++):

Other information:

## 9. DEMOLITION

### Demolition

Is the article prepared for disassembly (dismantling)?

Yes

Specify:

Fittings

Does the article require special measures for protection of health and environment in demolition/disassembly?

No

Specify:

Other information:

## 10. WASTE MANAGEMENT

### Delivered article

Is the supplied article covered by the Ordinance (2014:1075) on producer responsibility for electrical and electronic products when it becomes waste?

No

Is reuse possible for the whole or parts of the article when it becomes waste?

Yes

Specify:

Fittings.

Is material recovery possible for the whole or parts of the article when it becomes waste?

Yes

Specify:

Fittings

Is energy recovery possible for the whole or parts of the article when it becomes waste?

Yes

Specify:

Wooden material for heating.

Does the supplier have restrictions and recommendation for re-use, material or energy recovery or landfilling?

No

Specify:

### Waste code for the delivered article when it becomes waste

1702 - 02 Trä, glas och plast:

When the supplied article becomes waste, is it classified as hazardous waste?

No

### Mounted article

Is the mounted article classified as hazardous waste?

No

### Other information

## 11. INDOOR ENVIRONMENT

### Indoor environment

The article is not intended for indoor use

The article does not produce any emissions

Emissions from the article not measured

Does the article have a critical moisture state?

No

If yes, state what:

#### Noise

Can the article give rise to own noise?

Not applicable

Value:

Unit:

Measuring method:

#### Electrical field

Can the article give rise to electrical fields?

Not applicable

Value:

Unit:

Measuring method:

#### Magnetic fields

Can the article give rise to magnetic fields?

Not applicable

Value:

Unit:

Measuring method:

### Paints and varnishes

The article is resistant to fungi and algae in use in wet areas

### Emissions

The article produces the following emissions in intended use:

**Type of emission:**

Formaldehyde

**Measuring point 1:****Measuring method/standard:**

EN ISO 16000-3

**Result:**<1 µg/m<sup>3</sup>**Measuring interval:**

28 days

**Measuring point 2:****Measuring method/standard:****Result:****Measuring interval:****Type of emission:**

TVOC

**Measuring point 1:****Measuring method/standard:**

EN ISO 16000-6

**Result:**<1 µg/m<sup>3</sup>**Measuring interval:**

28 days

**Measuring point 2:****Measuring method/standard:****Result:****Measuring interval:****Other information**

Test report shows that door covered with 0,8 mm HPL laminate has lower emission than given limit value 1 µg/m<sup>3</sup>.